

# PLYCO

CORPORATION  
PO BOX 386 • ELKHART LAKE, WI 53020

## SERIES 99E INSULATED UTILITY DOORS

**SERIES 99E**  
INSULATED UTILITY DOORS

- *Low Maintenance*
- *Economy*
- *Rolled Edge*
- *Easy Installation*
- *Energy Saving*
- *Durable and Attractive*



Light Kits and Lock Sets Sold Separately on all Series 99 Doors.



# PLYCO Series 99E Utility Door

The Plyco 99 Series pre-hung door is one of our most popular doors with years of top engineering and customer satisfaction.

We have incorporated:

- Full perimeter weather stripping
- Universal swing feature, and is fully reversible in the 3 1/2" thick jamb
- Polyurethane Foam Core which reduces sound and possesses superior insulating qualities, 13 R-factor



*\*Shown with aluminum door skin option*



- Variety of locksets available (optional)
- Special back-set extrusion assures added strength for mounted hinge
- Full perimeter weather stripping. Special sweep available for use with in-swinging applications
- Optional all-white painted frame improves appearance
- New rolled edge construction
- No wood used inside

## Windows:

- Variety of Lite Kits available (optional)



Available in 3 options:

- Standard Jamb
- Slide-In J-Trim
- Slide-In Nailing Flange

Heavy duty 4 x 4 Steel, zinc plated hinges, prevent warping and assures smooth positive operations.

Weather Fin helps keep bad weather outside and good air inside

**PLYCO**  
**EVERLAST™**  
**DOOR SYSTEMS**

Slide-In J-Trim makes installation a breeze (optional)

Two-fin and bulb top and bottom weather seals contact header and threshold to greatly reduce water infiltration



Flush Latch Plate

Rolled Edge Panel



**EPS**  
**BUILDINGS**

# PLYCO Series 99E Door

SIZES	2/6 x 6/8    2/8 x 6/8    3/0 x 6/8    3/6 x 6/8    4/0 x 6/8    Dbl. 6/0 x 6/8    Dbl. 8/0 x 6/8 3/0 x 7/0    3/6 x 7/0    4/0 x 7/0    Dbl. 6/0 x 7/0    Dbl. 8/0 x 7/0
OVERALL DIMENSIONS	Special sizes are available in picture pane style panels a) For correct out to out dimensions see Data Sheet DO-3 b) For Rough Opening dimensions, use dimensions (above - a) and add 1/2" to width and 3/8" to height.
MULLION / ASTRAGAL	Double doors have attached astragal on the inactive panel of the pair - shipped knocked- down. Hinges are attached to jambs. Manual head and foot bolt concealed in the astragal
HINGES THRESHOLD	(3) 4" x 4" zinc plated loose pin hinges are standard, SS/NRP available as an option Aluminum, universal

## DOOR PANEL

THICKNESS	1 3/4"
SKIN	Smooth 27 ga. galvanized steel painted finish
EDGES	Rolled edge in aluminum core rails
BLOCKING	HDPE lock reinforcing structure, optional patented heavy duty steel closer blocking Special lock blocking is available
INSULATION	Panel R-13 (u= .077)
EMBOSSING	3/0 x 6/8 only - Six panel style. Polar White only finish paint
COLORS	Polar White, Bronze, Chocolate Brown and Hickory Moss
LOCK FACE PREP	Standard with 2 1/8" lockset bore, 2 3/4" backset. Non-bored is optional
DEAD BOLT	Optional face bore and edge prep for deadbolt, latchguard available as an option
SWEEP	Durable Alcryn bulb & fin sweep
LITE KITS	1-LI-2 20" x 24" Insulated    1-LA-2 20" x 24" Single glazed 1-LE-2 16" x 16" Insulated    1-LB-2 22" x 36" Insulated 1-LU-2 4" x 48" Single glazed    9-LB-2 22" x 36" Insulated with 9-Lite internal grids Other glass sized available - lite kits listed above are most common

## JAMB

TYPE	PREHUNG
MATERIAL	Aluminum (Available in White & Mill Finish Jambs)
FEATURES	Flush plain doors are universal swing Heavy pile weatherstrip
FRAME DEPTHS	3 1/2" only
ANCHORS	Standard frame screws optional nailing fin or J-Trim for in-swing or out-swing
HINGE PREPS	Face mounted with concealed edge

## TESTING

PENDING



**SPECIAL SIZES**  
are available in  
framed edge style  
Series 99 Door  
models.

**Thickness - 1 1/2"**

Call for out to out  
dimensions for  
special sizes.

\* Steel, Aluminum and Fiberglass available



**800-967-2130**  
[www.epsbuildings.com](http://www.epsbuildings.com)

Locations in:  
Iowa - New York - Missouri

Manufactured by:  
**PLYCO**  
CORPORATION